



MP184 Compliant Surfacer

Background
MP184 is a fast drying, one component, gray waterborne surfacer designed for use in VOC restricted areas.

MP184 Compliant Surfacer
Primer Surfacer
MP184 Compliant Surfacer
Reducer
Deionised Water



Compatible Substrates
Cleaned, sanded, and primed steel, galvanized and aluminum
Sanded and cleaned body filler
Cured, cleaned and sanded OEM and refinish coatings
MP170 Epoxy Primer (must dry overnight)
MP176 Etch Primer
MP178 Plastic Primer
MX198 Polyester Primer
MP210 1K High Solids Primer
MP211 2K High Solids Primer



Preparation
Surface cleaning
MX190 Cleaner, MX191 Low VOC Cleaner, MX192 Plastic Cleaner
Sanding
220 - 320 grit on bare metal, old finishes, and body filler

Mixing
Ratios
 Product is ready to spray or mixed as indicated below:


<u>MP184</u>	:	<u>Deionised Water</u>
10	:	1

Additives
None

Application
Coats
 2 - 3 wet coats
Air Pressure
 HVLP 8 - 10 psi at the air cap
Conventional 45 - 55 psi at the gun
Gun setup
1.4 - 1.6 mm or equivalent

Dry Times
Between Coats
 10 Minutes
Air dry
 1 hour at 70°F (21°C) to sand

Clean Up
All equipment should be very clean before use if solvent borne paints have been previously used. Prep lines and gun first with MR Reducer or MS100 General Purpose Solvent, then **thoroughly rinse with clean water** before using a waterborne material. **Immediately after priming, rinse all lines and equipment THOROUGHLY with CLEAN WATER followed with an MR Reducer or MS100 General Purpose Solvent.**
Follow EPA guidelines for proper storage and disposal of solvent-borne waste paint.

Properties
VOC
Package/RTS 1.2 lb./ gal.
Applied (10:1) 1.2 lb./ gal.
Film build per dry film coat
Applied (10:1) 1.5 mils
Square foot coverage at 1 mil
Applied (10:1) 558 sq. ft. / gal., no loss

Limitations
Omni™ MP or MX Primers should not be combined with components of other Product Lines.

Important
The contents of this package may have to be blended with other components before the product can be used. Before opening the packages, be sure you understand the warning messages on the labels of all components, since the mixture will have the hazards of all its parts. Spray equipment must be handled with due care and in accordance with manufacturer's recommendations. Follow label directions for respirator use. Wear eye and skin protection. Observe all applicable precautions.
See Material Safety Data Sheet and Labels for additional safety information and handling instructions.
EMERGENCY MEDICAL OR SPILL CONTROL INFORMATION (304) 843-1300; IN CANADA (514) 645-1320.